BRITISH STEEL LIMITED A01
P.O. Box 1, Brigg Road,
Scunthorpe,
North Lincolnshire, DN16 1BP
Telephone: 01724 404040
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INSPECTION CERTIFICATE A02

In Accordance with EN10204 3.1
Product manufactured under a Management System approved to ISO 9001

Date 9/ 5/18 Z02

Cert No. SMSM/18/00944751/1 A03

Customer A06

A.J.N.STEELSTOCK LTD

ICKNIELD WAY
KENTFORD
NEWMARKET
SUFFOLK CB8 7QT

287482

CSI:0304212

Inspection A11
WORKS INSPECTION

British Steel Ref. No. 344827/ 1 A08

Works Order/Item No. 220498/ 1 A08

Customers Order No. 68277/3223 A07

Specification/Product B01/B02
EN10025-2:S355J0+AR +CEV.43 MAX

CHANNEL 180 X 90 X 26.1 KG/M Length 12200mm B09-B12
As Rolled.

CE 0038

B06/A10

L=Longitudinal T=Transverse Z=Through Thickness S=Sub-Surface M=Mid-Thickness Q=Quarter-Thickness TH=Third-Thickness BS=Bottom Surface A=Supply Condition N=Normalised SR=Stress Relieved SA=Strain Aged

Steelmaking Process: B.O.S. C70

B08 Quantity	B07 Cast/Heat No	B07 Piece No.	C02 Dir	C11 Yield Stress Re MPa	C12 Tensile Strength Rm MPa	C14 Re/Rm %	C13 Elong% A Lo=5.65/So	C02 Dir	C01 Pos	Charpy Impact KV2 10x10x2mmV Units Joules C42	C43 Av.	ANALYSIS % C71-92 C	Si	Mn	P	S	Cr	Mo	Ni	Al	Cu	Nb	N	Sn	Ti	V				CEV
	Specification Min			355	470		22			27 Av/ 19 Ind @	OC	.20	.55	1.60	.035	.035				.020	.550									.43
	Specification Max				630																									
12	86509			412	554		27			OC 133 144 142	140	.15	.19	1.34	.011	.009	0.021	.001	.024	.031	.039	.001	.009	.013	.001	.032				.39

CE Marking Certificate Number = 0038/CPR/20050001/A

On behalf of British Steel Limited, the manufacturer.
These results are certified by British Steel Limited and comply with the requirements of the Product Description. Z01

Despatch No.: 1006313 S/O No.: 2273.02 Cust Name: Weldrite Structures Ltd
Cust Ref: WSL9946/C1255/L1 Parent: 287482 Cast No.....: 86509 Weight: Pieces: 32
Size: 12.200 Message: AJN Steelstock Ltd Product: CH18090 Child Batch No: 287482