BRITISH STEEL LIMITED A01
P.O. Box 1, Brigg Road,
Scunthorpe,
North Lincolnshire, DN16 1BP
Telephone: 01724 404040
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INSPECTION CERTIFICATE A02

In Accordance with EN10204 3.1
Product manufactured under a Management System approved to ISO 9001

Date 11/ 7/18 Z02

Cert No. SMSM/18/00949079/1 A03

Customer A06

A.J.N.STEELSTOCK LTD

ICKNIELD WAY
KENTFORD
NEWMARKET
SUFFOLK CB8 7QT

295275

CSI:0304212

Inspection A11
WORKS INSPECTION

British Steel Ref. No. 346414/ 1 A08

Works Order/Item No. 311525/ 1 A08

Customers Order No. 13/7/18-L4HENS A07

Specification/Product B01/B02
EN10025-2:S355J0+AR

U BEAM 254 X 146 X 37 Length 13000mm B09-B12
As Rolled.

CE 0038

B06/A10

Item Mark:- 69728

L=Longitudinal T=Transverse Z=Through Thickness S=Sub-Surface M=Mid-Thickness Q=Quarter-Thickness TH=Third-Thickness BS=Bottom Surface A=Supply Condition N=Normalised SR=Stress Relieved SA=Strain Aged

Steelmaking Process: B.O.S. C70

B08 Quantity	B07 Cast/Heat No	B07 Piece No.	C02 Dir	C11 Yield Stress Re MPa	C12 Tensile Strength Rm	C14 Re/Rm %	C13 Elong% A Lo= 5.65/So	C02 Dir	C01 Pos	Charpy Impact KV2 10x7.5x2mmV Units Joules C42	C43 Av.	ANALYSIS % C71-92 C	Si	Mn	P	S	Cr	Mo	Ni	Al	Cu	Nb	N	Sn	Ti	V				CEV
	Specification Min			355	470		22			20 Av/ 14 Ind @ 0C										.020										
	Specification Max				630							.20	.55	1.60	.035	.035					.550									.45
30	88240			422	556		29			0C 102 99 60	87	.16	.18	1.36	.018	.007	0.013	.001	.017	.035	.013	.001	.010	.002	.001	.037				.40

CE Marking Certificate Number = 0038/CPR/20050001/A

On behalf of British Steel Limited, the manufacturer.
These results are certified by British Steel Limited and comply with the requirements of the Product Description. Z01

Despatch No.: 1006313 S/O No.: 2273.04 Cust Name: Weldrite Structures Ltd
Cust Ref: WSL9946/C1255/L1 Parent: 295275 Cast No.....: 88240 Weight: 0.962
Pieces: 2 Size: 13.000 Message: AJN Steelstock Ltd Product: UB254146-37
Child Batch No: 295275