BRITISH STEEL LIMITED A01
P.O. Box 1, Brigg Road,
Scunthorpe,
North Lincolnshire, DN16 1BP
Telephone: 01724 404040
Fax: 402353 Telex: 52601

INSPECTION CERTIFICATE A02

In Accordance with EN10204 3.1
Product manufactured under a Management System approved to ISO 9001

Date 21/ 2/18 Z02
Cert No. SMSM/18/00939632/1 A03

Customer A06

A.J.N.STEELSTOCK LTD

ICKNIELD WAY
KENTFORD
NEWMARKET
SUFFOLK CB8 7QT

A-278264
B-278265
C-278266

B06/A10

CSI:0304212

Inspection A11
WORKS INSPECTION

British Steel Ref. No. A08: 341960/ 2
Works Order/Item No. A08: 112842/ 2
Customers Order No. A07: 66894/1158

Specification/Product B01/B02
EN10025-2:S355JO+AR +CEV.43 MAX

U BEAM 254 X 146 X 31.1 Length 8000mm B09-B12
As Rolled.

CE 0038

L=Longitudinal T=Transverse Z=Through Thickness S=Sub-Surface M=Mid-Thickness Q=Quarter-Thickness TH=Third-Thickness BS=Bottom Surface A=Supply Condition N=Normalised SR=Stress Relieved SA=Strain Aged

Steelmaking Process: B.O.S. C70

B08 Quantity	B07 Cast/Heat No	B07 Piece No.	C02 Dir	C11 Yield Stress Re MPa	C12 Tensile Strength Rm MPa	C14 Re/Rm %	C13 Elong% A Lo=5.65/So	C02 Dir	C01 Pos	Charpy Impact KV2 10x5x2mmV Units Joules C42	C43 Av.	ANALYSIS % C71-92 C	Si	Mn	P	S	Cr	Mo	Ni	Al	Cu	Nb	N	Sn	Ti	V				CEV
	Specification	Min		355	470		22			14 Av/ 10 Ind @ OC		.20	.55	1.60	.035	.035					.550		.012							.43
		Max			630																									
12	83025			411	563		28			OC 63 71 51	62	.16	.18	1.33	.013	.012	0.021	.001	.022	.038	.034	.001	.009	.007	.002	.035				.41
12	83664			433	556		27			OC 77 76 83	79	.13	.18	1.35	.023	.012	0.017	.001	.018	.025	.015	.001	.010	.007	.002	.040				.38
12	83672			410	545		29			OC 69 69 70	69	.15	.19	1.35	.017	.017	0.014	.002	.019	.038	.015	.001	.010	.006	.001	.035				.39

CBA

CE Marking Certificate Number = 0038/CPR/20050001/A

On behalf of British Steel Limited, the manufacturer.
These results are certified by British Steel Limited and comply with the requirements of the Product Description. Z01

Despatch No.: 1007998 S/O No.: 2280.04 Cust Name: Weldrite Structures Ltd
Cust Ref: WSL9946/C1255/L2 Parent: 278265 Cast No.....: 83664 Weight: Pieces: 6
Size: 8.000 Message: AJN Steelstock Ltd Product: UB254146-31
Child Batch No: 278265