CELSA STEEL UK
OFFICES: Build. 58, Castle Works, East Moors Road
CF24 5NN Cardiff (United Kingdom)

CELSA GROUP CELSA MANUFACTURING UK

CE
LRV ID N: 0038
06
Cert No: 0038/CPR/LRQ4002811/1
DOP: CELSAUK001 EN10025
Hot rolled structural steel products

INSPECTION CERTIFICATE
BS-EN 10204-2004, TYPE 3.1

Standard
BS-EN 10025-2004

Customer:
PULHAM STEELS LTD
THE OLD SAWMILLS, PULHAM
DT2 7DX DORCHESTER
United Kingdom

Destination:
PULHAM STEELS LTD
THE OLD SAWMILLS, PULHAM
DT2 7DX DORCHESTER
United Kingdom

Delivery number: 2550109552
Order number :15688874
Your order :O/N 25713

MATERIAL Hot rolled structural steel products	CAST	C %	MN %	SI %	S %	P %	Cr %	N %	Ni %	Cu %	Mo %	V %	CE %	Reh MPA	Rm MPA	A 5.65 %	T °C	Impact 1 J	Impact 2 J	Impact 3 J	Impact Avg J
S275 JR+AR FL200X15 L.6m	CM117870	0.10	0.55	0.16	0.017	0.022	0.115	0.011	0.14	0.46	0.019	0.002	0.261	313	444	36.9					
S275 JR+AR FL200X15 L.6m	CM117870	0.10	0.55	0.16	0.017	0.022	0.115	0.011	0.14	0.46	0.019	0.002	0.261	318	448	38.8					
S275 JR+AR FL200X20 L.6m	CM117878	0.14	0.54	0.17	0.029	0.019	0.118	0.011	0.13	0.45	0.019	0.001	0.300	320	470	37.7					
S275 JR+AR FL200X20 L.6m	CM117878	0.14	0.54	0.17	0.029	0.019	0.118	0.011	0.13	0.45	0.019	0.001	0.300	319	463	38.9					
S275 JR+AR FL200X20 L.6m	CM117878	0.14	0.54	0.17	0.029	0.019	0.118	0.011	0.13	0.45	0.019	0.001	0.300	312	471	36.9					
S275 JR+AR FL200X20 L.6m	CM117878	0.14	0.54	0.17	0.029	0.019	0.118	0.011	0.13	0.45	0.019	0.001	0.300	315	475	40.0					
S275 JR+AR FL200X6 L.6m	CM117992	0.10	0.56	0.15	0.029	0.032	0.186	0.012	0.14	0.53	0.023	0.002	0.281	342	467	46.4					
S275 JR+AR FL200X6 L.6m	CM117992	0.10	0.56	0.15	0.029	0.032	0.186	0.012	0.14	0.53	0.023	0.002	0.281	336	466	47.0					
* S275 JR+AR FL200X6 L.6m	CM117992	0.10	0.56	0.15	0.029	0.032	0.186	0.012	0.14	0.53	0.023	0.002	0.281	345	467	45.5					
S275 JR+AR FL200X6 L.6m	CM117992	0.10	0.56	0.15	0.029	0.032	0.186	0.012	0.14	0.53	0.023	0.002	0.281	332	462	45.6					
S275 JR+AR FL300X12 L.6m	CM117613	0.09	0.54	0.16	0.013	0.022	0.130	0.011	0.15	0.49	0.017	0.001	0.257	310	456	37.6					
S275 JR+AR FL300X12 L.6m	CM117613	0.09	0.54	0.16	0.013	0.022	0.130	0.011	0.15	0.49	0.017	0.001	0.257	314	454	38.1					
S275 JR+AR FL300X12 L.6m	CM117613	0.09	0.54	0.16	0.013	0.022	0.130	0.011	0.15	0.49	0.017	0.001	0.257	309	456	37.6					
S275 JR+AR FL300X12 L.6m	CM117613	0.09	0.54	0.16	0.013	0.022	0.130	0.011	0.15	0.49	0.017	0.001	0.257	316	457	37.7					
S275 JR+AR FL300X15 L.6m	CM117595	0.11	0.55	0.16	0.025	0.025	0.105	0.003	0.13	0.52	0.021	0.002	0.274	316	454	35.9					

The materials has been evaluated and radiation is within national limits
Product suitable for galvanizing: 0.14<=Si<=0.25 & P<=0.035.

Steel making process
Electric arc

Certified that the material detailed hereon meets the requirements of the specified standard.
Cardiff, 04.04.2018

Stuart Thomas
Quality Manager

Despatch No.: 205584 Date: 14/09/18 S/O No.: 211862
Cust Name: WELDRITE STRUCTURES LTD Cust Ref: WSL10043 Parent: 378907
Mill Ref....: S275JR Cast No....: CM117992 Weight: 0.584 Pieces: 10 Size: 6.200
Product: FLAT200*06 Child Batch No: 378907